AN EXPERIMENTAL INVESTIGATION OF THE THERMAL CONDUCTIVITIES OF ESTERS OF CARBOXYLIC ACIDS

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This paper gives the results of an experimental investigation of the thermal conductivities of a homologous series of esters of saturated monobasic acids. Equations for calculating the thermal conductivity of liquids in relation to temperature and composition are presented.

The esters of carboxylic acids can be regarded as products of replacement of hydrogen in the carboxyl group R - $\stackrel{O}{\subset}$ by a hydrocarbon radical R'. Hence, the chemical formula of the esters can be put in the form R - $\stackrel{O}{\subset}$ $\stackrel{O}{\subset}$ $\stackrel{O}{\subset}$

It was found in [1-2] that in homologous series of saturated hydrocarbons $nC_nH_{2\,n\,+\,2}$ and normal alcohols $nC_nH_{2\,n\,+\,1}OH$ the thermal conductivity is affected by the number of CH_2 groups in the hydrocarbon radical R.

As distinct from them, in a homologous series of esters the composition of the substance depends not only on the change in R, but also in the hydrocarbon radical R'. As a result, esters $C_nH_{2n+1}\text{COOC}_nH_{2n+1}$ with the same number of carbon atoms in the molecule may be derivatives of different saturated monobasic acids.

Hence, it is of definite interest to investigate the effect of the composition of R and R' on the thermal conductivity of the corresponding esters and to determine how these coefficients vary with the composition and temperature.

The thermal conductivities of some representatives of a homologous series of carboxylic acid esters have been investigated by several authors [3-6]. The measurements, however, were restricted to compounds of low molecular weight (mainly esters of formic and acetic acids) and covered a small range of temperatures. In addition, the measurements were made by different methods and differed in accuracy.

We measured the thermal conductivities of esters of various saturated acids in a wide temperature range, including regions close to the melting and boiling points. For this purpose we selected chemically pure reagents with the number of carbon atoms in the molecule n = 2-22. Measurements were made by the hot-wire method with a maximum error of 1.5%. A full description of the apparatus was given in [1].

The results of experiments on 21 esters are given in Table 1 and those for esters of formic acid and methyl esters of carboxylic acids are given in Fig. 1a, b.

Measurements made for various temperature drops (4-10°C) in the layer of investigated liquid showed good agreement. The deviation of the experimental results from the averaging straight lines was less

than 1%, which lies with the limits of experimental error.

To compare the results of our measurements with the data of other authors (Table 2) we took the values of the thermal conductivities (λ_{30}) given in [3]. These values were obtained by averaging the experimental data of various authors with allowance for the error of measurement. For comparison we took substances for which there were data of at least two authors.

As Table 2 shows, the deviations of our measurements from the corresponding mean values of the thermal conductivities did not exceed 2%. The results of our measurements of the thermal conductivities of a homologous series of esters enabled us to determine the nature of the variation of λ with temperature. As Fig. 1a, b and Table 1 show, the thermal conductivities of all the considered esters decreased with increase of temperature.

It was found in [1, 2] that for a homologous series of saturated hydrocarbons, individual representatives of aromatic, halide-substituted, and other normal liquids the temperature coefficient α decreases with increase in molecular weight.

A similar picture was observed in the case of esters (Fig. 2). The temperature coefficient α depended only on the number of carbon atoms in the molecule of the substance. In other words, among the investigated compounds different esters of different monobasic acids with the same molecular weight have the same value of α . For substances with n = 2-10 carbon atoms in the molecule, α can be determined from the following relationship:

$$\alpha \cdot 10^3 = 2.12 - 0.127 (n - 2).$$
 (1)

For esters with n = 11-22 the value of α can be assumed constant and $\approx 1 \cdot 10^{-3}$ 1/deg.

Figure 2 also gives the values of α from [3] for calculation of the temperature dependence of the thermal conductivities of some esters. It is easy to see that the temperature coefficients of the propyl and butyl esters of formic acid, and of the ethyl, butyl, and amyl esters of acetic acid are close to the results which we obtained. For the methyl and ethyl esters of formic acid, however, α differs considerably. The value of α for the methyl ester of formic acid is about 1/3 of the corresponding value of the temperature coefficient for the ethyl ester of the same acid, which is unlikely. This can probably be attributed to the fact that measurement of λ of these substances in [3] were carried out in a narrow temperature range, which does not allow an accurate determination of α .

 ${\bf Table\ 1}$ Experimental Values of Thermal Conductivities of Carboxylic Acid Esters

t, °C	λ, <u>W.</u> m• deg	t, °C	λ. <u>W</u> m• deg	t, °C	$\frac{\lambda}{\mathrm{m} \cdot \mathrm{deg}}$	t, °C	λ, <u>W</u> m• deg
1. Methyl ester of formic acid		2. Methyl ester of acetic acid		3. Methyl ester of propionic acid		4. Methyl ester of valeric acid	
2.7 5.7 7.5 24.2 27.4 28.8	0.1926 0.1923 0.1914 0.1845 0.1832 0.1822	3,9 6.1 8,2 29,5 32,3 34,5 43,4	0.1635 0.1628 0.1622 0.1546 0.1535 0.1533 0.1505	4.3 5.5 9.0 26.2 29.0 31.7 63.7 65.5 67.8	0.1509 0.1506 0.1503 0.1451 0.1442 0.1431 0.1343 0.1331 0.1323	4.7 7.4 9.9 27.1 28.6 67.6 68.6 100.9	0.1423 0.1418 0.1413 0.1372 0.1371 0.1286 0.1280 0.1207
5. Methyl		-	yl ester of c acid	7. Ethyl ester of formic acid		8. n-Propyl ester of formic acid	
4.7 6.0 7.3 27.0 28.3 29.8 112.6 114.4	0,1402 0,1393 0,1396 0,1367 0,1361 0,1358 0,1186 0,1177	55.5 58.0 60.3 107.4 110.3 173.9 175.8 177.6	0.1512 0.1505 0.1497 0.1433 0.1430 0.1336 0.1325 0,1315	4,2 6,2 8,6 26,6 28,1 32,1 47,9	0.1661 0.1652 0.1640 0.1584 0.1579 0.1568 0.1519	5,2 7,7 9,6 25,2 28,3 31,1 73,8 74,9	0,1506 0,1502 0,1493 0,1456 0,1440 0,1433 0,1313 0,1312
9. n-Butyl ester of		10. n-Amyl ester of		11.n-Heptyl ester of		·	
formic	acid	form	ic acid	form	ic acid	form	ic acid
5.2 7.6 10.1 25.8 28.7 80.4 84.1 93.4 93.9	0.1454 0.1444 0.1437 0.1402 0.1400 0.1286 0.1268 0.1262 0.1256	5.1 7.6 10.3 32.0 33.3 104.9 106.7 108.5	0.1421 0.1413 0.1414 0.1367 0.1363 0.1220 0.1212 0.1203	4.4 7,1 9.6 26.7 28.0 112.7 114.2 116.1 145.5 147.7	0.1409 0.1407 0.1402 0.1367 0.1366 0.1221 0.1209 0.1204 0.1164 0.1151	5.5 8.9 11.0 105.7 108.8 165.3 167.4	0.1433 0.1423 0.1421 0.1265 0.1252 0.1172 0.1169
13. Ethyl ester of acetic acid		14. Ethyl ester of butyric acid		15. Ethyl ester of caproic acid		16. n-Hexyl ester of	
6.2 7.4 26.9 28.1 29.4 57.0 60.1	0.1500 0.1495 0.1444 0.1440 0.1437 0.1349 0.1340	4.3 6.7 24.9 27.8 79.3 80.6	0.1412 0.1405 0.1366 0.1358 0.1244 0.1238	4.8 7.4 9.9 34.6 37.4 40.2 112.9 115.8 140.7	0.1412 0.1411 0.1408 0.1351 0.1354 0.1337 0.1208 0.1199 0.1152	4.6 5.8 7.2 42.1 44.8 124.3 125.6 126.9	0.1414 0.1406 0.1403 0.1337 0.1328 0.1184 0.1183 0.1178

Table 1 (cont'd)

t, °C	λ, W m•deg	t, °C	λ, <u>W</u> m∙deg	t, °C	λ, <u>W</u> m•deg	t, °C	λ, <u>W</u> m•deg
•	l ester of ic acid		ityl ester of	1	ityl ester of		exylester of ionic acid
4.6 7.2 9.6 41.6 43.9 67.5 70.9 114.5 116.2	0.1397 0.1388 0.1387 0.1319 0.1314 0.1270 0.1261 0.1170 0.1163	23.3 26.1 66.5 70.5 116.2 117.7 119.3 168.5 171.3	0.1523 0.1514 0.1451 0.1443 0.1377 0.1370 0.1361 0.1291 0.1291	43.4 43.9 44.9 90.6 91.3 120.0 121.5 123.9 167.3 169.2 171.4 178.1 179.9	0.1535 0.1540 0.1537 0.1467 0.1461 0.1426 0.1419 0.1419 0.1337 0.1332 0.1326 0.1316	5.1 6.5 7.9 10.6 37,3 38.5 39.5 116.2 117.7 119.5 157.4 159.2	0.1396 0.1392 0.1390 0.1389 0.1347 0.1342 0.1339 0.1209 0.1212 0.1207 0.1146 0.1143

21. n-Amyl ester of butyric acid

4,4	0.1430	24.6	0.1391
6.1	0.1425	25.9	0.1386
7.5	0,1426	114.4	0,1228
10.0	0.1416	115.9	0,1222
23.3	0 1395	117 7	0 1991

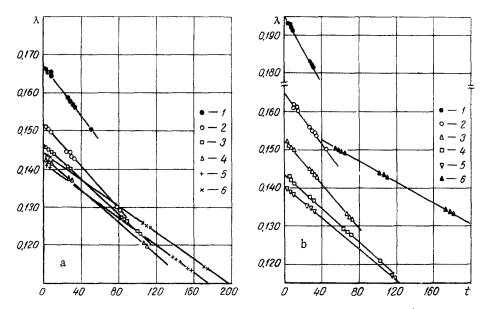


Fig. 1. Results of measurements of thermal conductivity (λ , W/m·deg; t, °C). a) Esters of formic acid: 1) ethyl; 2) propyl; 3) n-butyl; 4) n-amyl; 5) n-heptyl; 6) n-octyl. b) methyl esters of: 1) formic; 2) acetic; 3) propionic; 4) valeric; 5) caproic; 6) stearic acids.

Table 2

Comparison of Our Measurements with Data of Other Authors

	λ_{30}^* , W/m· • deg at t = = 30° C	according to [3], % at t = 30° C	of λ_{30}^{\bullet} , $W/m \cdot deg$ at $t = 30^{\circ} C$	$\frac{\lambda^*_{30}\!-\!\lambda_{30}}{\lambda_{30}},\ \%$	
Ethyl ester of formic acid [3.5] Propyl ester of formic acid [3.5] Methyl ester of acetic acid [5.6] Ethyl ester of acetic acid [3.4,5]] 0.1454] 0,1570	1,7 1.7 1.6 1,5	0,1572 0,1436 0,1545 0,1432	+2.1 $+1.2$ $+1.6$ $+0.3$	

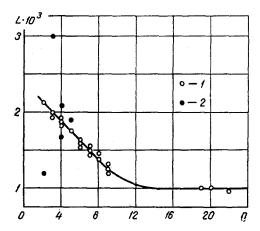


Fig. 2. Change in temperature coefficient α in relation to number n of carbon atoms in molecule of esters:

1) This work; 2) data of [3].

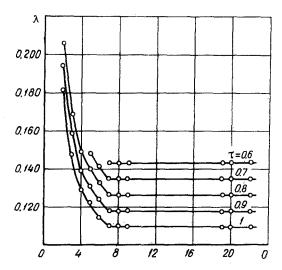


Fig. 3. Thermal conductivities at reduced temperatures τ in relation to number n of carbon atoms in molecule of esters.

 $\label{table 3} \mbox{ Comparison of Experimental and Calculated Data }$

1	Ethyl ester of acetic acid				Methyl ester of acetic acid			
Equations	t, °C	λ _{exp}	^{\(\lambda\)} calc	Acalc Aexp	t, °C	λ _{exp}	^λ calc	$\begin{vmatrix} \lambda_{\text{calc}}^{-\lambda} \exp \\ \frac{\lambda_{\text{exp}}}{\lambda_{\text{exp}}} \end{vmatrix}$
Weber [5]	40 6 0	0.1402 0.1346	0,1312 0,1288	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	20	0.1582	0,1523	-3.7
Smith [7]	40 60	0.1402 0.1346	0.1565 0.1540	$+11.6 \\ +5.8$	20	0.1582	0.1816	+14.8
Palmer [8]	40 6 0	0.1402 0.1346	0.1544 0.1529	$+10.7 \\ +13.2$	20	0.1582	0.1739	+9.9
Sakiadis and Coates [9]	40 60	0.1402 0.1346	0.1489 0.1472	$\begin{array}{ c c c c } +6.1 \\ +9.0 \end{array}$	20	0.1582	0.1733	+9.6

 ${\bf Table\ 4}$ Comparison of Experimental and Calculated Data

Equation	t, °C	λ _{exp}	^{\(\lambda\)} calc	$\frac{\lambda_{\text{calc}} - \lambda_{\text{exp}}}{\lambda_{\text{exp}}}, \%$
$\lambda = \lambda_{s_1} \left[1.75 - 0.75 \frac{S}{S_1} \right]$	20 40 60	0.1462 0.1402 0.1346	0.1462 0.1408 0.1356	+0.4 +0.7

Several equations have been proposed for calculation of the thermal conductivities of liquids [5,7-9]. It is difficult to use them, however, since they require a knowledge of various thermophysical properties which are not available for most substances. In addition, these equations often give results which differ considerably from the experimental values. As was shown in [10], the average deviations are usually 15%, and for individual substances 50%. We found that the least deviations from the equations were obtained in the determination of the thermal conductivities of esters.

For comparison Table 3 gives our experimental data for methyl and ethyl esters of acetic acid and those calculated with the equations from [5, 7-9].

The table shows that for esters the deviations reach 10-15%. This is probably due to the fact that the indicated methods do not have a reliable theoretical basis and, as was shown in [11], in the case of liquids it is impossible to predict the region of their application. Of practical interest for the calculation of thermal conductivities is the equation proposed in [2]. For nonassociated liquids it has the form

$$\lambda = \lambda_{s_i} \left[1.75 - 0.75 \frac{S}{S_i} \right]. \tag{2}$$

This equation can be used to calculate $\lambda = f(t)$ when entropy data are available. Table 4 compares the experimental and calculated values for the thermal conductivity of the ethyl ester of acetic acid.

As the table shows, Eq. (2) leads to good agreement between the calculated and experimental values. It should be noted that it was obtained by generalization of numerous experimental data for various non-associated liquids and mixtures in wide temperature ranges [2].

We could not use Eq. (2), however, for generalization of the experimental values of the thermal conductivity of higher members in the homologous series of esters in view of the absence of entropy data. Hence, we used the method based on the theory of corresponding states.

From the obtained experimental values of λ for 21 carboxylic acid esters we found λ_{τ} at the corresponding reduced temperatures $\tau = T/T_{boil}$ with n = 2-22 carbon atoms in the molecule (Fig. 3).

The figure shows that irrespective of the change in the number of carbon atoms in the radicals R and R' all esters with the same molecular weight have the same $\lambda_{\mathcal{T}}$. At first there is a reduction in the value of $\lambda_{\mathcal{T}}$ with increase in n, and then for all esters of different saturated monobasic acids with $n \geq 7$, $\lambda_{\mathcal{T}}$ at the corresponding values of τ has the same values. The deviation of the mean values in most cases is less than 1%.

The obtained laws of variation of λ_{τ} enable us to calculate the thermal conductivities of different esters with $n \geq 7$ from the equation

$$\lambda = 0.1102 + 0.083(1 - \tau), \tag{3}$$

which can be used in the whole range of the liquid state. Our comparisons of the calculated and experimental results showed that the deviations were within the limits of experimental error.

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